

Features and Benefits

- Many years of experience in generator construction
- Diesel Engines with Advanced Technology and Quality
- · Alternators with Advanced Technology and Quality
- Control Panel Suitable for Flexible Application
- · High Quality and Reliable Technology
- Patented Compact Designed and Soundproof Canopy
- · Suitable for Heavy-Duty
- Durability
- Wide Range of Affordable Spare Parts
- Low Noise Level
- Low Exhaust Emission
- Low Operating Cost
- Low Fuel Consumption
- Low Oil Consumption
- Tropical 50°C Radiator
- Fuel Filter with Water and Particle Separator
- First Class Product Support
- Global Technical Service and Maintenance Support



Generator General Information

Generator	Frequency	Voltage	Power Factor	Speed	Diesel Er	ngine	Alternato	ſ		Type of	Gene	rator (Output
Model	Hz	V	CosQ	rpm	Brand	Model	Brand	Model	Series	Operation	kVA	kW	Α
ITSD-825	50	231/400	0,8	1500	INTER	E1020TDI	GNP	GNP	355MXA	Stand By Prime Continuous	825,0 750,0 525,0	,	1.192,2 1.083,8 758,7

^{*} ITS POWER GENERATORS reserver its right to change the specifications and cabin sizes in advance due to the continuing developments in the generator technology without any prior notification.

INTER Diesel Engine Technical Parameters and Matching Parameters

Diesel Engine Main Technical Parameters

Car	040
15PN	IPTA
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Number of Cylinders		12
Configuration		V - Type
Aspiration		Turbocharged & Intercooled
Combustion System		Direct Injection
Compression Ratio		15,5:1
Bore	mm	128
Stroke	mm	155
Displacement	L	23,922
Governing Type		Electronic
Governing Class		G3
Rotation		Counterclockwise
Firing Order		1-5-3-6-2-4
Emission		Tier II

Filters

Air Filter	Dry Type, Replaceable
Fuel Filter	With Water Seperator
Oil Filter	Element Type, Particulate Trap

Electrical System

Voltage	V	24
Starter	kW	7
Alternator Output Ampers	Α	45
Alternator Output Voltage	V	28
Batteries Capacity	Ah	2x135

Fan

ıan			
Diameter	mm	900	
Drive Ratio		1,15:1	
Number of Blades		7	
Material		Plastic	
Туре		Blowing	

Cooling System

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Radiator Type	50°C	Tropical
Total Coolant Capacity	L	96
Max. Perm. Coolant Outlet Temperature	оС	105
Max. Perm. Flow Resis. (Cool. System And Piping)	bar	0,5
Max.Temperature of Coolant Warning	оС	95
Max. Temperature of Coolant Shutdown	оС	98
Thermostat Operation Temperature - Initial Open	оС	68
Thermostat Operation Temperature - Full Open	оС	71
Delivery of Coolant Pump	m ³ / h	10,50
Min. Pressure Before Coolant Pump	bar	0,5
Radiator Face Area	m ²	1,88
Rows	Row	5
Matrix Density	Per / Inch	18
Material		Aluminum
Width of Matrix	mm	1302
Height of Matrix	mm	1446
Pressure Cap Setting k	Pa	70
Estimated Cooling Air Flow Reserve	kPa	0,15
Engine Pre Heater Tube (with Circulation Pump)	W	3000

Lubrication System

Total System	L	57
Minimum Oil Level	L	55
Nominal Motor Operating Temperature	°C	40
Lubricating Oil Pressure (Rated Speed)	bar	5
Relief Valve Opens	kPa	200
Oil / Fuel Consumption Ratio	%	≤0,5
Normal Oil Temperature	οС	110

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Diesel Engine Matching Parameters

50 Hz @ 1500 r/min		Stand By	Prime
Gross Engine Power	kW	725,0	660,0
Net Engine Power	kW	695,0	631,0
Fan Power Consumption (Belt Pulley Driven)	kW	28,0	28,0
Other Power Loss	kW	2,0	1,5
Mean Effective Pressure	MPa	2,42	2,20
Intake Air Flow	m ³ / min	59,92	57,07
Exhaust Temperature Limit	οС	600	600
Exhaust Flow	m ³ / min	146,25	139,28
Boost Pressure Ratio		3,40	3,20
Mean Piston Speed	m/s	7,8	7,8
Cooling Fan Air Flow	m ³ / min	870,0	870,0
Typical Generator Output Power	kVA	825	749

Heat Rejection		Stand By	Prime
Energy In Fuel (Heat Of Combustion)	kW	1813,0	1650,0
Gross Heat To Power	kW	725,0	660,0
Energy To Coolant And Lubricating Oil	kW	308,0	281,0
Heat Dissipation Capacity*	kW	127,0	116,0
Energy To Exhaust	kW	526,0	479,0
Heat To Radiation	kW	54,0	50,0

^{*}Intake Intercooled System

ITS POWER GENERATORS Alternator Technical Parameters and Specifications

Alternator Technical Parameters						
Insulation Class H						
Winding Pitch 2/3 - (I						
Wires		12				
Protection		IP 23				
Altitude	m	1000				
Overspeed	rpm	2250				
Air Flow	m³/sec	1,035				
Bearing Drive	N/A	-				
Rotor Winding	100%	Copper				

Field Control System		Self excited
A.V.R. Model	Standard	MX341 + PMG
Voltage Regulation	%	± 1
Sustained Short-Circuit Current	10 sec	300% (3 IN)
Total Harmonic (*) TGH / THC	%	< 4
Wave Form :NEMA = TIF - (*)		< 50
Wave Form :I.E.C. = THF - (*)	%	< 2
Bearing Non - Drive	Bearing	6314-2RZ
Stator Winding	100%	Copper

^(*) Total harmonic content line to line, at no load or full rated linear and balanced load
ITS POWER GENERATORS sychron alternators are produced according to TSE 60034-1; IEC 60034-22; GB755; BS4999-5000; NEMA MG 1.22 standards

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Alternator Specifications

50 Hz - 231/400V - Cos Q 0,8 - 1500 rpm

Standard Using Alternator			Optional Using Alternator						
Brand/Model	ITS POWER	355MXA		Leroy Somer	TAL049C		Stamford	LV6C	
Duty			Con	tinuous	Stand By				
Ambient	C°	40°C			27°C				
Class/Temp. Rise	C°	H / 125° K			H / 163° K				
Series Star (V)	V	380/220	400/231	415/240	1 Phase	380/220	400/231	415/240	1 Phase
Parallel Star (V)	V	190/110	200/115	208/120	220	190/110	200/115	208/120	220
Series Delta (V)	V	220	230	240	230	220	230	240	230
Output Power	kVA	750,0	750,0	778,0	-	825,0	825,0	856,0	-
Output Power	kW	600,0	600,0	622,4	-	660,0	660,0	684,8	-

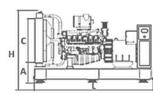
Generator Dimensions

Values		Open Type Generator	Canopy Type Generator
Width	mm	1400	1942
Length	mm	4000	5166
Height	mm	2188	2920
Weight (Net)	Kg	4240	5530
Fuel Tank Capacity	L	1193	530

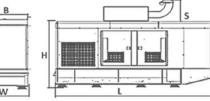


Generator Technical Drawings

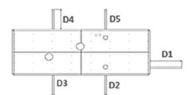
SYMBOL	OPEN	CANOPY
L	4000	5166
W	1400	1942
Н	2188	2282
S		638
Α	560	
В	1302	
С	1446	
D1		1057
D2		961
D3		961
D4		961
DE		061













Control operator / Display panel

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Diesel Engine and Genset Rating Classifications

The below ratings represent the engine performance capabilities to conditions specified in TS ISO 8528/1, 8528-4, 8528-5, 8528-8, BS5000, ISO 3046/1:1986, NEMA MG-1.22.1, BS 5514/1.

STAND BY POWER RATING (ESP):

ESP is applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. Under no condition is an engine allowed to operate in parallel with the public utility at the Stand By Power rating. This rating should be applied where reliable utility power is available. A Stand By rated engine should be sized for a maximum of an 70% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Stand By Power rating.

Stand By ratings should never be applied except in true emergency power outages. Negotiated power outages contracted with a utility company are not considered an emergency.

PRIME POWER RATING (PRP):

Applicable for supplying electric power in lieu of commercially purchased power. Prime Power applications must be in the form of one of the following two categories:

UNLIMITED TIME RUNNING PRIME POWER (ULTP):

PRP (Prime Power) is available for an unlimited number of hours per year in a variable load application. Variable load should not exceed a 70% average of the Prime Power rating during any operating period of 250 hours. The total operating time at 100% Prime Power shall not exceed 500 hours per year. A 10% overload capability is available for a period of 1 hour within a 12-hour period of operation. Total operating time at the 10% overload power shall not exceed 25 hours per year.

LIMITED TIME RUNNING PRIME POWER (LTP):

LTP (Limited Time Prime Power) is available for a limited number of hours in a nonvariable load application. It is intended for use in situations where power outages are contracted, such as in utility power curtailment. Engines may be operated in parallel to the public utility up to 750 hours per year at power levels never to exceed the Prime Power rating. The customer should be aware, however, that the life of any engine will be reduced by this constant high load operation. Any operation exceeding 750 hours per year at the Prime Power rating should use the Continuous Power rating.

CONTINUOUS POWER RATING (COP):

COP is the power that the engine can continue to use under the prescribed speed and the specified environment condition in the normal maintenance period stipulated in the manufacturing plant. And Continuous Power is applicable for supplying utility power at a constant 100% load for an unlimited number of hours per year. No overload capability is available for this rating.

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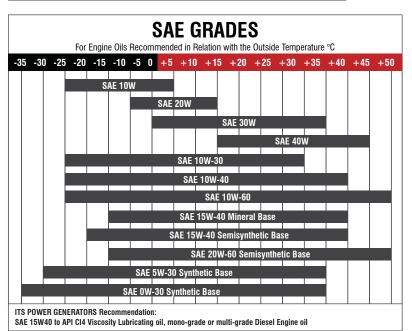
PAY ATTENTION to the points below in picking and using the generator * Generators can work on Continuous Power at 70% of Prime power value if only all maintenances are done on time with original spare parts and high quality

- oils that manufacturer advice.
- * Generators should not operate below 50% of Prime Power value. In such a case, the engine will burn excessive oil and eventually have irreparable damage.
- * If your need is 1000 kVA or above, you should prefer Synchronic Systems with 2-3 generators with failure back up and simultaneous aging.
- * These points will provide advantage for you with purchasing and operating the generator.

Fuel Consumption - Oil Recommendation and Oil Grades

Fuel Consumption				
Percent of Prime power	50Hz - 1500 rpm			
reicent of Finne power	l/hr			
110%	163,55			
100%	150,42			
75%	113,39			
50%	76,36			

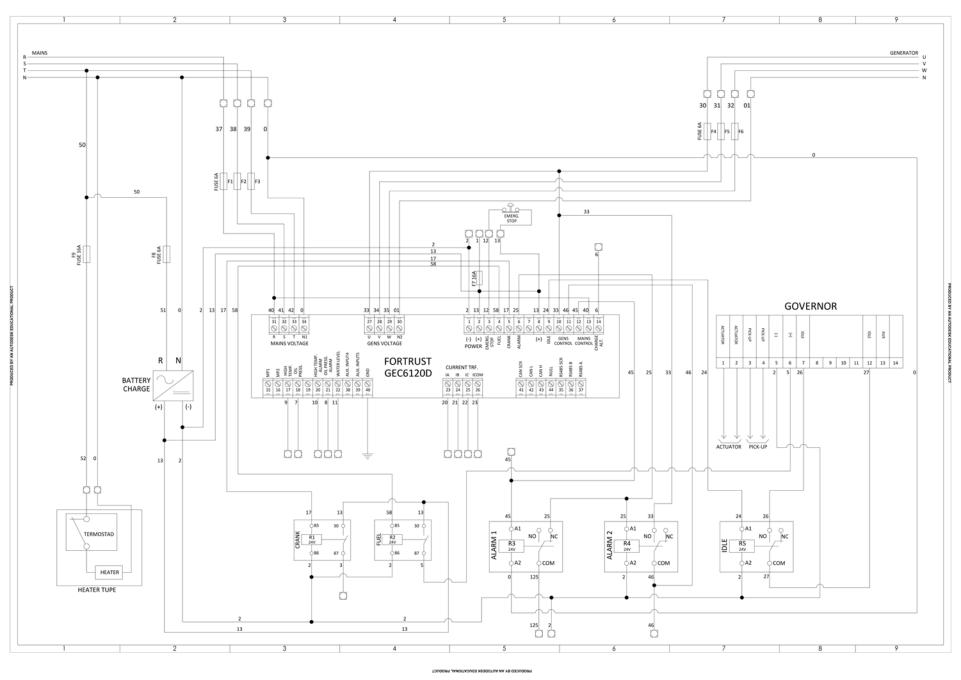
Note: The density of diesel is 0,835 kg/L, Fuel specification: BS 2869: Part 2 1998 Class A2 or (DIN EN 590) ASTM D975 D2 Diesel. The fuel must be clean and without water)



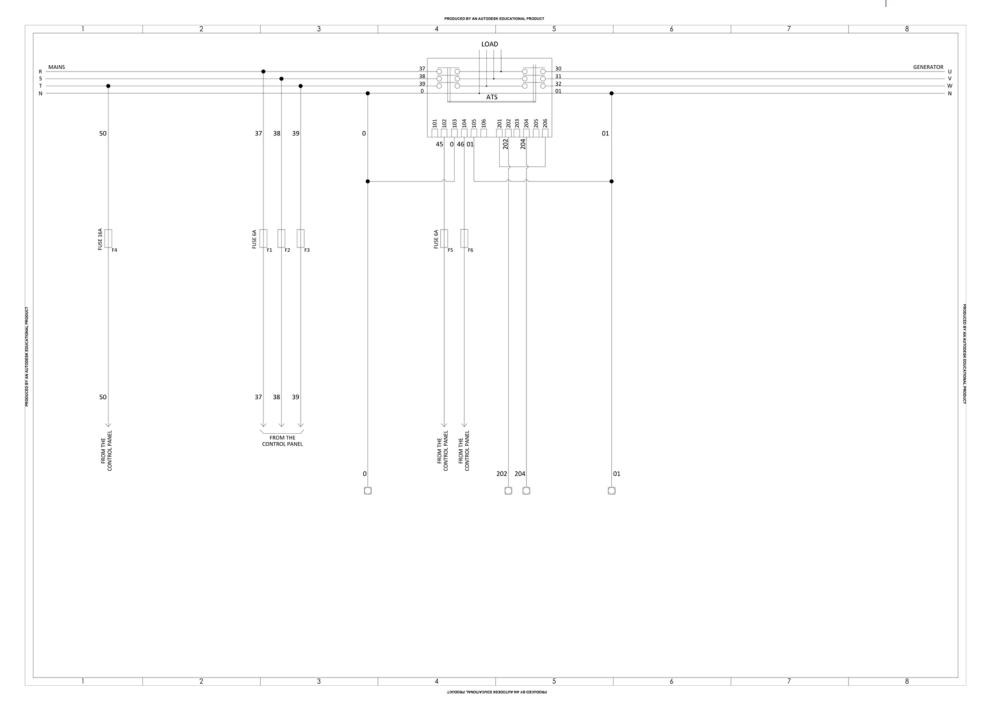


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