ITS Series Generators



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ITSD-410

Technical Specifications

Features and Benefits

- Many years of experience in generator construction
- Diesel Engines with Advanced Technology and Quality
- Alternators with Advanced Technology and Quality
- Control Panel Suitable for Flexible Application
- High Quality and Reliable Technology
- Patented Compact Designed and Soundproof Canopy
- Suitable for Heavy-Duty
- Durability
- Wide Range of Affordable Spare Parts
- Low Noise Level
- Low Exhaust Emission
- Low Operating Cost
- Low Fuel Consumption
- Low Oil Consumption
- Tropical 50°C Radiator
- Fuel Filter with Water and Particle Separator
- First Class Product Support
- Global Technical Service and Maintenance Support



Generator General Information

| Generator | Frequency | Voltage | Power Factor | Speed | Diesel En | gine | Alternato | r | | Type of | Gene | rator | Output |
|-------------------|-----------|--------------|--------------|-------------|----------------|------------------|--------------|--------------|----------------|--|--------------------------------|----------------|--------|
| Model ITSD-410 | Hz 50 | V 231/400 | CosQ 0,8 | rpm 1500 | Brand INTER | Model E507TDI | Brand GNP | Model GNP | Series 315S | Operation Stand By Prime Continuous | kVA 410,0 372,7 260,9 | 328,0 298,2 | , |



Technical **Specifications**

INTER Diesel Engine Technical Parameters and Matching Parameters

Diesel Engine Main Technical Parameters

| General | | |
|---------------------|----|----------------------------|
| Number of Cylinders | | 6 |
| Configuration | | Vertical, In Line |
| Aspiration | | Turbocharged & Intercooled |
| Combustion System | | Direct Injection |
| Compression Ratio | | 17:1 |
| Bore | mm | 126 |
| Stroke | mm | 130 |
| Displacement | L | 9,726 |
| Governing Type | | Electronic |
| Governing Class | | G3 |
| Rotation | | Counterclockwise |
| Firing Order | | 1-5-3-6-2-4 |
| Emission | | Tier II |
| Filters | | |

Fillers

| Air Filter | Dry Type, Replaceable |
|-------------|--------------------------------|
| Fuel Filter | With Water Seperator |
| Oil Filter | Element Type, Particulate Trap |
| | |

Electrical System

| Voltage | V | 24 |
|---------------------------|----|-------|
| Starter | kW | 8,5 |
| Alternator Output Ampers | А | 55 |
| Alternator Output Voltage | V | 28 |
| Batteries Capacity | Ah | 2x135 |

Fan

| Diameter | mm | 760 |
|------------------|----|---------|
| Drive Ratio | | 1,04:1 |
| Number of Blades | | 10 |
| Material | | Plastic |
| Туре | | Blowing |

| Cooling System | | |
|--|----------------|----------|
| Radiator Type | 50°C | Tropical |
| Total Coolant Capacity | L | 46 |
| Max. Perm. Coolant Outlet Temperature | Oo | 103 |
| Max. Perm. Flow Resis. (Cool. System And Piping) | bar | 0,5 |
| Max.Temperature of Coolant Warning | Oo | 95 |
| Max. Temperature of Coolant Shutdown | Oo | 98 |
| Thermostat Operation Temperature - Initial Open | Oo | 68 |
| Thermostat Operation Temperature - Full Open | Oo | 71 |
| Delivery of Coolant Pump | m ³/ h | 5,60 |
| Min. Pressure Before Coolant Pump | bar | 0,5 |
| Radiator Face Area | m ² | 0,72 |
| Rows | Row | 5 |
| Matrix Density | Per / Inch | 15,5 |
| Material | | Aluminum |
| Width of Matrix | mm | 830 |
| Height of Matrix | mm | 870 |
| Pressure Cap Setting k | Pa | 90 |
| Estimated Cooling Air Flow Reserve | kPa | 0,125 |
| Engine Pre Heater Tube (with Circulation Pump) | W | 3000 |
| | | |
| Lubrication System | | |
| Total System | L | 26 |
| Minimum Oil Level | L | 24 |
| Nominal Motor Operating Temperature | ٥C | 40 |
| Lubricating Oil Pressure (Rated Speed) | bar | 5 |
| Relief Valve Opens | kPa | 300-400 |
| Oil / Fuel Consumption Ratio | % | ≤0,36 |
| Normal Oil Temperature | Oo | 105 |
| | | |

Diesel Engine Matching Parameters

| 50 Hz @ 1500 r/min | | Stand By | Prime |
|--|----------------------|----------|-------|
| Gross Engine Power | kW | 365,0 | 333,0 |
| Net Engine Power | kW | 349,0 | 318,0 |
| Fan Power Consumption (Belt Pulley Driven) | kW | 14,0 | 14,0 |
| Other Power Loss | kW | 2,0 | 1,5 |
| Mean Effective Pressure | MPa | 3,00 | 2,73 |
| Intake Air Flow | m ³ / min | 20,68 | 19,70 |
| Exhaust Temperature Limit | Oo | 650 | 650 |
| Exhaust Flow | m ³ / min | 40,70 | 38,77 |
| Boost Pressure Ratio | | 3,26 | 3,09 |
| Mean Piston Speed | m / s | 6,5 | 6,5 |
| Cooling Fan Air Flow | m ³ / min | 612,0 | 612,0 |
| Typical Generator Output Power | kVA | 410 | 373 |

| Heat Rejection | | Stand By | Prime |
|---------------------------------------|----|----------|-------|
| Energy In Fuel (Heat Of Combustion) | kW | 913,0 | 833,0 |
| Gross Heat To Power | kW | 365,0 | 333,0 |
| Energy To Coolant And Lubricating Oil | kW | 183,0 | 167,0 |
| Heat Dissipation Capacity* | kW | 64,0 | 58,0 |
| Energy To Exhaust | kW | 265,0 | 241,0 |
| Heat To Radiation | kW | 37,0 | 33,0 |
| *Latel a late of a late of a state of | | | |

*Intake Intercooled System

ITS POWER GENERATORS Alternator Technical Parameters and Specifications

| Alternator Te | chnical Parar | neters | | | |
|------------------|---------------|--------------|---------------------------------|----------|--------------|
| Insulation Class | | Н | Field Control System | | Self excited |
| Winding Pitch | | 2/3 - (N° 6) | A.V.R. Model | Standard | SX440 |
| Wires | | 12 | Voltage Regulation | % | ± 1 |
| Protection | | IP 23 | Sustained Short-Circuit Current | 10 sec | 300% (3 IN) |
| Altitude | m | 1000 | Total Harmonic (*) TGH / THC | % | < 4 |
| Overspeed | rpm | 2250 | Wave Form :NEMA = TIF - $(*)$ | | < 50 |
| Air Flow | m³/sec | 0.8 | Wave Form :I.E.C. = THF - $(*)$ | % | < 2 |
| Bearing Drive | N/A | - | Bearing Non - Drive | Bearing | 6314-2RZ |
| Rotor Winding | 100% | Copper | Stator Winding | 100% | Copper |

(*) Total harmonic content line to line, at no load or full rated linear and balanced load

ITS POWER GENERATORS sychron alternators are produced according to TSE 60034-1; IEC 60034-22; GB755; BS4999-5000; NEMA MG 1.22 standards

Alternator Specifications

50 Hz - 231/400V - Cos Q 0,8 - 1500 rpm

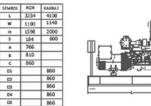
| Standard Using Alternator | | | Optional Using Alternator | | | | | | |
|---------------------------|------------------|---------|---------------------------|-------------|---------|----------|------------|---------|---------|
| Brand/Model | ITS POWER | 315 | S | Leroy Somer | TAL046H | | Stamford | S4L1 | DE |
| Duty | | | Continuous | | | Stand By | | | |
| Ambient | C° | | 40°C | | | | 2 | 7°C | |
| Class/Temp. Rise | C° | | H / 125° K | | | | H / 163° K | | |
| Series Star (V) | V | 380/220 | 400/231 | 415/240 | 1 Phase | 380/220 | 400/231 | 415/240 | 1 Phase |
| Parallel Star (V) | V | 190/110 | 200/115 | 208/120 | 220 | 190/110 | 200/115 | 208/120 | 220 |
| Series Delta (V) | V | 220 | 230 | 240 | 230 | 220 | 230 | 240 | 230 |
| Output Power | kVA | 373,0 | 373,0 | 387,0 | - | 410,0 | 410,0 | 426,0 | - |
| Output Power | kW | 298,4 | 298,4 | 309,6 | - | 328,0 | 328,0 | 340,8 | - |

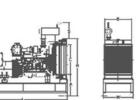
Generator Dimensions

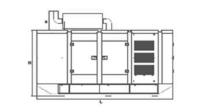
| Values | | Open Type Generator | Canopy Type Generator |
|--------------------|----|---------------------|-----------------------|
| Width | mm | 1100 | 1140 |
| Length | mm | 3254 | 4100 |
| Height | mm | 1782 | 1900 |
| Weight (Net) | Kg | 2353 | 2790 |
| Fuel Tank Capacity | L | 475 | 678 |

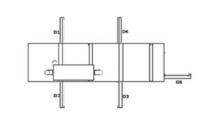


Generator Technical Drawings











Control operator / Display panel



Diesel Engine and Genset Rating Classifications

The below ratings represent the engine performance capabilities to conditions specified in TS ISO 8528/1, 8528-4, 8528-5, 8528-8, BS5000, ISO 3046/1:1986, NEMA MG-1.22.1, BS 5514/1.

STAND BY POWER RATING (ESP):

ESP is applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. Under no condition is an engine allowed to operate in parallel with the public utility at the Stand By Power rating. This rating should be applied where reliable utility power is available. A Stand By rated engine should be sized for a maximum of an 70% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Stand By Power rating.

Stand By ratings should never be applied except in true emergency power outages. Negotiated power outages contracted with a utility company are not considered an emergency.

PRIME POWER RATING (PRP):

Applicable for supplying electric power in lieu of commercially purchased power. Prime Power applications must be in the form of one of the following two categories:

UNLIMITED TIME RUNNING PRIME POWER (ULTP):

PRP (Prime Power) is available for an unlimited number of hours per year in a variable load application. Variable load should not exceed a 70% average of the Prime Power rating during any operating period of 250 hours. The total operating time at 100% Prime Power shall not exceed 500 hours per year. A 10% overload capability is available for a period of 1 hour within a 12-hour period of operation. Total operating time at the 10% overload power shall not exceed 25 hours per year.

LIMITED TIME RUNNING PRIME POWER (LTP):

LTP (Limited Time Prime Power) is available for a limited number of hours in a nonvariable load application. It is intended for use in situations where power outages are contracted, such as in utility power curtailment. Engines may be operated in parallel to the public utility up to 750 hours per year at power levels never to exceed the Prime Power rating. The customer should be aware, however, that the life of any engine will be reduced by this constant high load operation. Any operation exceeding 750 hours per year at the Prime Power rating should use the Continuous Power rating.

CONTINUOUS POWER RATING (COP):

COP is the power that the engine can continue to use under the prescribed speed and the specified environment condition in the normal maintenance period stipulated in the manufacturing plant. And Continuous Power is applicable for supplying utility power at a constant 100% load for an unlimited number of hours per year. No overload capability is available for this rating.

Technical **ITSD-410 Specifications**

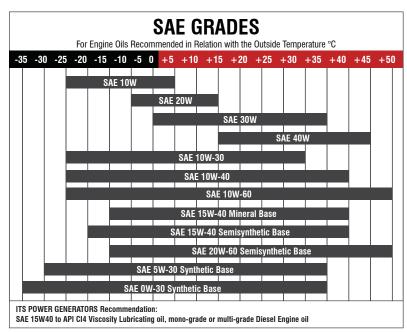
PAY ATTENTION to the points below in picking and using the generator * Generators can work on Continuous Power at 70% of Prime power value if only all maintenances are done on time with original spare parts and high quality

- oils that manufacturer advice.
- * Generators should not operate below 50% of Prime Power value. In such a case, the engine will burn excessive oil and eventually have irreparable damage.
- * If your need is 1000 kVA or above, you should prefer Synchronic Systems with 2-3 generators with failure back up and simultaneous aging.
- * These points will provide advantage for you with purchasing and operating the generator.

Fuel Consumption - Oil Recommendation and Oil Grades

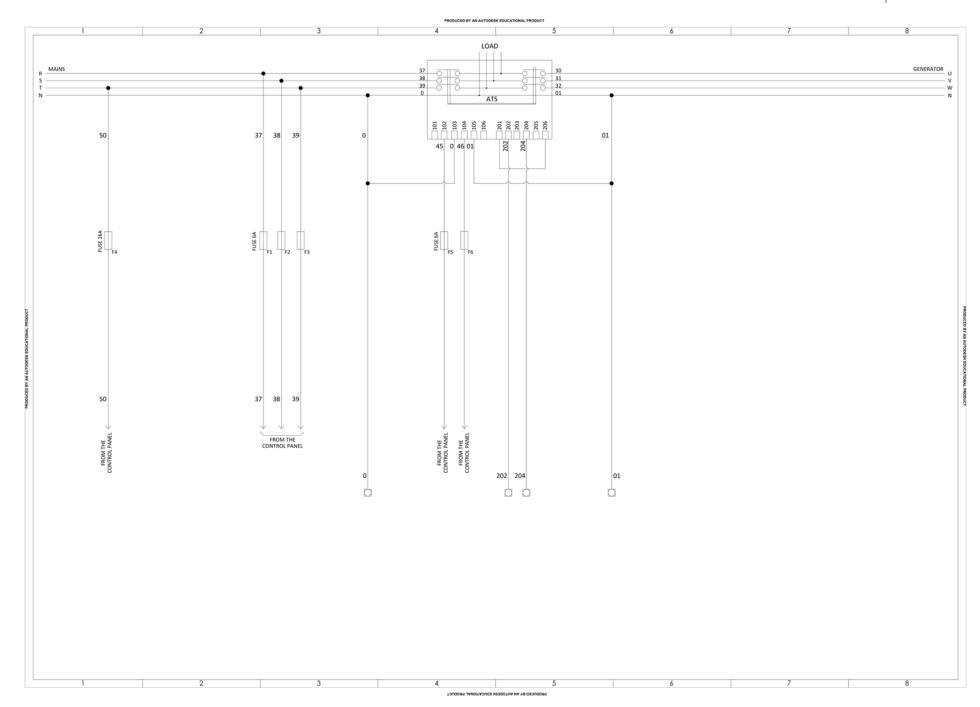
| Fuel Consumption | | | | |
|------------------------|-----------------|--|--|--|
| Percent of Prime power | 50Hz - 1500 rpm | | | |
| | l/hr | | | |
| 110% | 80,64 | | | |
| 100% | 73,57 | | | |
| 75% | 55,76 | | | |
| 50% | 38,53 | | | |

Note: The density of diesel is 0,835 kg/L, Fuel specification: BS 2869: Part 2 1998 Class A2 or (DIN EN 590) ASTM D975 D2 Diesel. The fuel must be clean and without water)





ITSD-410 Technical Specifications





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